

On the Phase Composition of the NiO-Nb₂O₅ System

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A phase analysis of the NiO-Nb₂O₅-system has been performed in the composition range $1 > x_{\text{Nb}_2\text{O}_5} > \frac{1}{4}$ at temperatures between 1200 and 1500°C. The three phases Ni₃Nb₁₁ $\frac{1}{3}$ O₂₉(o-rh), Ni₃Nb₁₁ $\frac{1}{3}$ O₂₉(mon), and Ni₃Nb₂₄ $\frac{1}{3}$ O₆₂ have been observed.

In their paper on phases in the NiO-Nb₂O₅-system, Burdese *et al.*¹ reported the existence of NiO·7Nb₂O₅, NiO·18Nb₂O₅, and NiO·34Nb₂O₅ in the niobium-rich half of the system. They considered these three phases to be isostructural with NbO_{2.40}, NbO_{2.46}, and NbO_{2.48},² respectively. Subsequent investigations³⁻⁸ have shown the existence of six intermediate phases in the NbO₂-Nb₂O₅-system, the crystal structures of which have all been determined. In order to determine the crystal structures of the three nickel-niobium phases mentioned above, the preparation of these three oxides was attempted.

Samples were prepared in three different ways:

Method 1. Intimate mixtures of high purity Nb₂O₅ and NiO were pressed into small tablets. The tablets were melted and quenched, or melted and tempered in air at 1250-1400°C for 1-15 days. Some of the samples were prepared in a stream of oxygen.

Method 2. Intimate mixtures of Nb₂O₅ and NiCO₃ were pressed into small tablets which were subsequently tempered at 1300-1400°C for 1-15 days.

Method 3. Nb₂O₅ was dissolved in a heated mixture of (NH₄)₂SO₄ and H₂SO₄ and Nb₂O₅(H₂O)_x was precipitated with dilute ammonia from the cooled solution, filtered, washed and dried at 80°C. Intimate mixtures of Ni(OH)₂ and this hydrated form of Nb₂O₅ were pressed into small tablets and tempered at 1300-1400°C for 1-7 days.

All the samples were investigated with powder photographs using the Guinier method. Weissenberg photographs *h0l*-*h2l* were also taken from a single crystal found in a sample with the molar ratio Ni/Nb = 1/14, prepared by Method 1. The result of the phase analysis is given in Table 1.

Powder patterns of phases A and B show that these oxides are isostructural with Ti₂Nb₁₀O₂₉(o-rh)⁹ and Nb₁₂O₂₉(mon).⁴ They can thus be assigned the formulae Ni₃Nb₁₁ $\frac{1}{3}$ O₂₉(o-rh) and Ni₃Nb₁₁ $\frac{1}{3}$ O₂₉(mon), respectively. The powder

Table 1. Experimental data from the preparation of phases in the NiO-Nb₂O₅-system. The phases found in the different samples are denoted: A=Ni_{1/3}Nb_{11/3}O₂₉(o-rh), B=Ni_{2/3}Nb_{11/3}O₂₉(mon), and C=Ni_{1/3}Nb_{24/3}O₈₁.

Ni/Nb molar ratio	Prepared by method No.	Heat treatment	Phases found
1/14	1	Melted	H-Nb ₂ O ₅ + B
1/14	1	Melted and tempered in O ₂ at 1400°C for 4 d	H-Nb ₂ O ₅ + A
1/14	1	Melted and tempered at 1250°C for 2 d	H-Nb ₂ O ₅ + NiNb ₂ O ₆
1/14	2	Tempered at 1400°C for 3 h	H-Nb ₂ O ₅ + B
1/34	3	Tempered at 1400°C for 2 h	H-Nb ₂ O ₅ + C
1/34	3	Tempered at 1400°C for 26 h	H-Nb ₂ O ₅ + NiNb ₂ O ₆

Table 2. Crystallographic data for Ni_{2/3}Nb_{11/3}O₂₉(o-rh). Unit cell dimensions: a=28.71 ± 0.02 Å; b=3.837 ± 0.002 Å; c=20.65 ± 0.01 Å. Systematically absent reflexions: hkl with k+l=odd, h0l with h=odd. Possible space groups: No. 63 Amma, No. 40 Am2a, and No. 36 A2₁ma. Z=4.

Powder pattern data. CuKα₁ radiation. λ(CuKα₁)=1.5405 Å.

I obs	sin ² θ × 10 ⁵ obs	d obs	hkl	sin ² θ × 10 ⁵ calc	d calc
w	289	14.33	2 0 0	288	14.36
w	630	9.704	1 0 2	629	9.714
w	1153	7.173	4 0 0	1152	7.177
s	2232	5.156	0 0 4	2227	5.161
vw	2305	5.073	1 0 4	2299	5.080
s	2593	4.783	6 0 0	2591	4.785
vs	4174	3.770	0 1 1	4168	3.773
vs	4239	3.741	1 1 1	4240	3.740
vvs	4607	3.589	8 0 0	4607	3.589
vs	5011	3.441	0 0 6	5011	3.441
m	5080	3.417	1 0 6	5083	3.416
s	5283	3.351	0 1 3	5282	3.351
vw	7200	2.871	10 0 0	7198	2.871
vvs	7580	2.798	1 1 5	7581	2.797
vw	8160	2.696	3 1 5	8157	2.697
vw	8534	2.637	7 0 6	8538	2.636
vw	8755	2.603	8 1 1	8775	2.600
vw	9319	2.523	5 1 5	9309	2.525
vw	9901	2.448	8 1 3	9889	2.449
vw	10370	2.392	12 0 0	10365	2.392
vw	10852	2.338	0 1 7	10849	2.338
m	11039	2.318	7 1 5	11036	2.319
vw	13343	2.109	9 1 5	13340	2.109
s	13919	2.065	0 0 10	13919	2.065
s	14110	2.051	14 0 0	14108	2.051
vs	16118	1.919	0 2 0	16117	1.919

Table 3. Crystallographic data for $\text{Ni}_3\text{Nb}_{11}\text{O}_{29}$ (mon). Unit cell dimensions: $a = 31.19 \pm 0.05 \text{ \AA}$; $b = 3.836 \pm 0.005 \text{ \AA}$; $c = 20.65 \pm 0.02 \text{ \AA}$; $\beta = 113.1 \pm 0.1^\circ$. $Z = 4$. Powder pattern data. $\text{CuK}\alpha$, radiation. $\lambda(\text{CuK}\alpha_1) = 1.5405 \text{ \AA}$.

I obs	$\sin^2\theta \times 10^5$ obs	d obs	hkl	$\sin^2\theta \times 10^5$ calc	d calc
vw	291	14.28	2 0 0	288	14.35
vw	613	9.838	2 0 -2	605	9.906
vvw	662	9.467	0 0 2	657	9.500
vw	1159	7.155	4 0 0	1152	7.175
m	2242	5.144	2 0 -4	2236	5.151
m	2601	4.776	6 0 0	2593	4.783
vvs	4204	3.757	0 1 1	4196	3.760
w	4313	3.709	2 1 -1	4314	3.709
vs	4612	3.587	8 0 0	4610	3.588
vvw	4660	3.568	2 1 1	4654	3.570
vs	5033	3.433	4 0 -6	5024	3.436
vvw	5188	3.382	2 0 -6	5183	3.383
m	5288	3.350	2 1 -3	5288	3.350
vvw	5457	3.297	6 0 -6	5442	3.302
vw	5693	3.228	4 1 1	5689	3.229
vw	8006	2.722	10 0 -6	8007	2.722
m	8139	2.700	8 1 -1	8124	2.702
vw	8954	2.574	4 0 -8	8945	2.575
w	9112	2.552	4 0 6	9115	2.551
vw	9289	2.527	2 1 5	9281	2.528
vw	9340	2.520	8 1 -5	9342	2.520
vvw	9498	2.499	8 1 1	9487	2.501
vvw	9645	2.480	6 1 3	9638	2.481

pattern of $\text{NiO} \cdot 7\text{Nb}_2\text{O}_5$ ¹ shows that this oxide is identical with one of the forms of $\text{Ni}_3\text{Nb}_{11}\text{O}_{29}$. As the powder patterns of our two modifications are very similar, and only relatively few reflexions have been obtained by Burdese *et al.*¹ for $\text{NiO} \cdot 7\text{Nb}_2\text{O}_5$, nothing definite can be said if this substance is the orthorhombic or the monoclinic form. Crystallographic data for the two oxides are given in Tables 2 and 3. The powder pattern of $\text{Ni}_3\text{Nb}_{11}\text{O}_{29}$ (mon) was registered from a sample prepared by Dr. Emmenegger (Zürich),¹² who used a transport reaction. It was kindly placed at our disposal through Dr. Gruehn. The cell dimensions have been refined with a program written by Lindqvist and Wengelin¹⁰ for the computer IBM 360/65.

Phase *C* appeared only in samples prepared by Method 3. It could not be prepared in a pure form and tended to decompose when tempered at high temperatures. The powder pattern of this phase shows it to be isostructural with $\text{TiNb}_{24}\text{O}_{62}$ ¹¹ and it may thus be assigned the formula $\text{Ni}_3\text{Nb}_{24}\text{O}_{62}$. Its powder pattern agrees with that of $\text{NiO} \cdot 18\text{Nb}_2\text{O}_5$ ¹ the agreement being, however, rather poor. As $\text{Ni}_3\text{Nb}_{24}\text{O}_{62}$ always occurred together with $\text{H-Nb}_2\text{O}_5$ in our samples and the powder patterns of these compounds are extremely similar with a large number of coincident reflexions, it was not possible to refine the unit cell parameters of this nickel-niobium oxide. The crystallographic data proposed for this compound, given in Table 4, are based on the assumption that this compound is isostructural with $\text{TiNb}_{24}\text{O}_{62}$.

Table 4. Crystallographic data for Ni₃Nb₂₄²/₃O₆₂.

Unit cell dimensions: $a = 29.85 \pm 0.08 \text{ \AA}$; $b = 3.82 \pm 0.02 \text{ \AA}$; $c = 21.20 \pm 0.07 \text{ \AA}$; $\beta = 95.0 \pm 0.2^\circ$
 $Z = 2$.

Powder pattern data of a mixed $H\text{-Nb}_2\text{O}_5\text{-Ni}_3\text{Nb}_{24}^{2/3}\text{O}_{62}$ sample with the approximate molar ratio $H\text{-Nb}_2\text{O}_5/\text{Ni}_3\text{Nb}_{24}^{2/3}\text{O}_{62} = 3/2$. $\text{CuK}\alpha_1$ radiation. $\lambda(\text{CuK}\alpha_1) = 1.5405 \text{ \AA}$.

<i>I</i> obs	$\sin^2\theta \times 10^6$ obs	<i>d</i> obs	<i>h k l</i>	$\sin^2\theta \times 10^6$ calc	<i>d</i> calc
*w	531	10.57	0 0 2	532	10.56
*vww	706	9.167	2 0 -2	735	8.983
*vww	2125	5.284	0 0 4	2129	5.279
*m	2264	5.119	2 0 -4	2267	5.116
vww	2651	4.731	6 0 1	2647	4.735
*vvs	4241	3.740	1 1 -1	4244	3.739
w	4550	3.611	8 0 1	4558	3.608
*vvs	4885	3.485	2 0 -6	4862	3.493
*s	5285	3.351	1 1 -3	5276	3.353
vww	5713	3.223	3 1 -3	5715	3.222
*vww	6216	3.089	6 0 5	6232	3.086
*vs	7394	2.833	1 1 -5	7372	2.837
*s	7726	2.771	3 1 -5	7745	2.768
*vww	9057	2.559	4 0 -8	9066	2.558
*m	9205	2.539	10 0 -5	9220	2.537
*vww	9904	2.448	7 1 4	9934	2.444
w	10604	2.365	12 0 2	10587	2.367

* Overlap with a $H\text{-Nb}_2\text{O}_5$ reflexion.

All attempts to prepare the third phase reported by Burdese *et al.*,¹ $\text{NiO} \cdot 34\text{Nb}_2\text{O}_5$, have proved unsuccessful. The powder pattern reported has similarities with that of $\text{Nb}_{53}\text{O}_{132}$ ⁶ indicating that this nickel-niobium phase might be isostructural with $\text{Nb}_{53}\text{O}_{132}$. If this were the case, its formula would be $\text{Ni}_3\text{Nb}_{52}^{2/3}\text{O}_{132}$.

The occurrence of the dimorphous $\text{Ni}_3\text{Nb}_{11}^{1/3}\text{O}_{29}$ agrees with corresponding observations in other binary oxide systems^{13,14} in which Nb_2O_5 is one of the components. The monoclinic modification is formed when a melt is quenched, while the orthorhombic phase seems to be stable at temperatures below the melting point, at least down to about 1400°C , in agreement with observations for some other similar binary oxide systems.^{13,14} Other phases isostructural with $\text{Ni}_3\text{Nb}_{24}^{2/3}\text{O}_{62}$ have also been observed in some systems^{11,14-16} of this type. Both $\text{Ni}_3\text{Nb}_{11}^{1/3}\text{O}_{29}$ and $\text{Ni}_3\text{Nb}_{24}^{2/3}\text{O}_{62}$ decompose to $H\text{-Nb}_2\text{O}_5$ and NiNb_2O_6 when tempered at $1200\text{--}1300^\circ\text{C}$ which is not the case for corresponding phases in the systems mentioned.

It is remarkable that the rate of reaction in the solid state seems to be much lower in the $\text{NiO-Nb}_2\text{O}_5$ -system than in most other related systems investigated. It has proved difficult to prepare intermediate nickel-niobium oxides and the reactions have not normally reached equilibrium.

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